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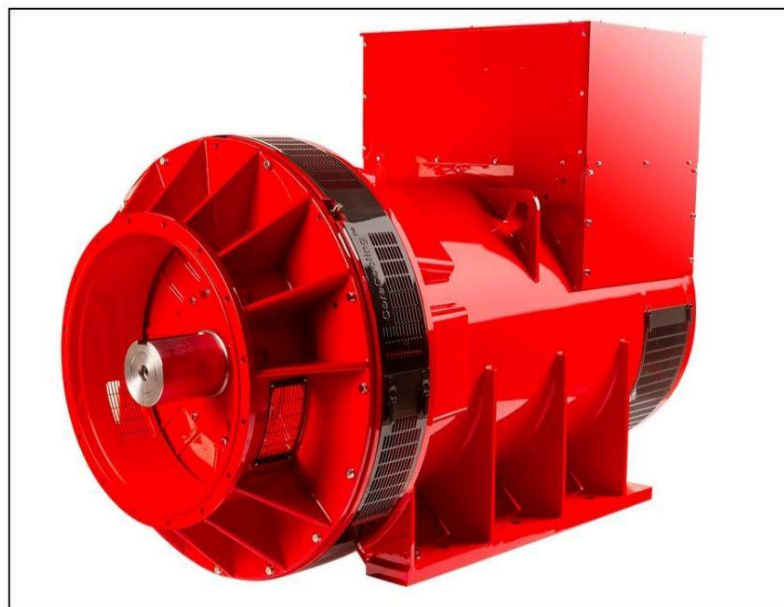
S7L1D-J4 & S7L1W-J4 (Industrial) Wdg.312 - Technical Data Sheet

Standards

STAMFORD industrial alternators meet the requirements of the relevant parts of the IEC 60034 and the relevant sections of other international standards such as BS5000-3, ISO 8528-3, VDE 0530, NEMA MG1-32, CSA C22.2-100 and AS 60034. Other standards and certifications can be considered on request.

Quality Assurance

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.



*Image depicts the S7L1D alternator

Excitation and Voltage Regulators

Excitation System					
AVR Type	MX322	DECS100	DECS150		
Voltage Regulation	± 0.5%	± 0.25%	± 0.25%		with 4% Engine Governing
AVR Power	PMG	PMG	PMG		

No Load Excitation Voltage (V)	17.8 - 17.3
No Load Excitation Current (A)	0.88 - 0.86
Full Load Excitation Voltage (V)	77
Full Load Excitation Current (A)	3.2
Exciter Time Constant (seconds)	0.165

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Electrical Data								
Insulation System	H							
Stator Winding	Double Layer Concentric							
Winding Pitch	2/3							
Winding Leads	6							
Winding Number	312							
Number of Poles	4							
IP Rating	IP23 or IP44* (see footnote)							
RFI Suppression	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. Refer to factory for others							
Waveform Distortion	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
Short Circuit Ratio	1/Xd							
Steady State X/R Ratio	26.30							
50 Hz					60 Hz			
Telephone Interference	THF<2%				TIF<50			
Cooling Air Flow	3.1 m³/sec				3.72 m³/sec			
Voltage Star (V)	380	400	415	440	416	440	460	480
Voltage Parallel Star (V)	-	-	-	-	-	-	-	-
Voltage Delta (V)	-	-	-	-	-	-	-	-
kVA Base Rating (Class H) for Reactance Values (kVA)	2425	2500	2500	2265	2600	2750	2875	3000
Saturated Values in Per Unit at Base Ratings and Voltages								
Xd Dir. Axis Synchronous	2.54	2.36	2.19	1.77	2.72	2.57	2.46	2.36
X'd Dir. Axis Transient	0.17	0.16	0.14	0.12	0.18	0.17	0.16	0.16
X" d Dir. Axis Subtransient	0.13	0.12	0.11	0.09	0.14	0.13	0.13	0.12
Xq Quad. Axis Reactance	1.96	1.82	1.69	1.36	2.10	1.98	1.90	1.82
X" q Quad. Axis Subtransient	0.25	0.24	0.22	0.18	0.27	0.26	0.25	0.24
XL Stator Leakage Reactance	0.07	0.06	0.06	0.05	0.07	0.07	0.06	0.06
X2 Negative Sequence Reactance	0.17	0.15	0.14	0.12	0.18	0.17	0.16	0.15
X0 Zero Sequence Reactance	0.04	0.03	0.03	0.03	0.04	0.04	0.04	0.03
Unsaturated Values in Per Unit at Base Ratings and Voltages								
Xd Dir. Axis Synchronous	3.04	2.83	2.63	2.12	3.27	3.09	2.96	2.83
X'd Dir. Axis Transient	0.19	0.18	0.17	0.13	0.21	0.20	0.19	0.18
X" d Dir. Axis Subtransient	0.15	0.14	0.13	0.11	0.16	0.15	0.15	0.14
Xq Quad. Axis Reactance	2.01	1.87	1.74	1.40	2.16	2.04	1.96	1.87
X" q Quad. Axis Subtransient	0.30	0.28	0.26	0.21	0.33	0.31	0.30	0.28
XL Stator Leakage Reactance	0.07	0.07	0.06	0.05	0.08	0.08	0.07	0.07
Xlr Rotor Leakage Reactance	0.16	0.15	0.14	0.11	0.17	0.16	0.16	0.15
X2 Negative Sequence Reactance	0.20	0.19	0.17	0.14	0.21	0.20	0.19	0.19
X0 Zero Sequence Reactance	0.04	0.04	0.04	0.03	0.05	0.04	0.04	0.04

*Notes:

- 1) S7L1W: IP44 rating with IC81W cooling (watercooled) and 25°C water inlet temperature.
- 2) S7L1D: IP23 rating with IC01 cooling (open-circuit cooling) as standard.

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Time Constants (Seconds)		
T'd Transient Time Const.	0.164	
T''d Sub-Transient Time Const.	0.008	
T'do O.C. Field Time Const.	4.980	
Ta Armature Time Const.	0.037	
T''q Sub-Transient Time Const.	0.0120	
Resistances in Ohms (Ω) at 22°C		
Stator Winding Resistance (Ra), per phase for series connected	0.00056	
Rotor Winding Resistance (Rf)	1.84	
Exciter Stator Winding Resistance	20.1	
Exciter Rotor Winding Resistance per phase	0.057	
PMG Phase Resistance (Rpmg) per phase	1.91	
Positive Sequence Resistance (R1)	0.0007	
Negative Sequence Resistance (R2)	0.0008	
Zero Sequence Resistance (R0)	0.0007	
Saturation Factors	400V	480V
SG1.0	0.381	0.381
SG1.2	1.771	1.771
Mechanical Data		
Shaft and Keys	All alternator rotors are dynamically balanced to better than ISO 21940-11 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.	
	1 Bearing	2 Bearing
SAE Adaptor	SAE0, 00	SAE0, 00
Moment of Inertia	58.15 kgm ²	56.76 kgm ²
Weight Wound Stator	2131kg	2131kg
Weight Wound Rotor	1826kg	1767kg
Weight Complete Alternator	4515kg	4480kg
Shipping weight in a Crate	4574kg	4539kg
Packing Crate Size	220 X 115 X 155(cm)	220 X 115 X 155(cm)
Maximum Over Speed	2250 RPM for two minutes	
Bearing Drive End	-	BALL. 6232 ; Sleeve EFWLK 14 (optional)
Bearing Non-Drive End	BALL. 6319	BALL. 6319 ; Sleeve EFNLQ 11 (optional)

Notes:

- 1) Mechanical data are applicable for S7L1D with anti-friction bearing. Refer the GA and rotor drawings for S7L1W and sleeve bearing.
- 2) S7L1W and/ or sleeve bearings are available for 2-bearing alternators only.
- 3) SAE adaptor options are not applicable for sleeve bearing.

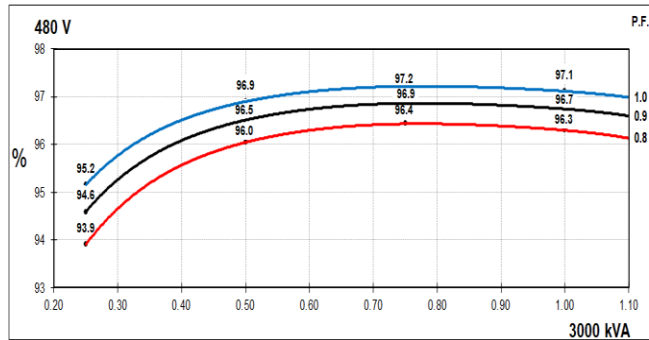
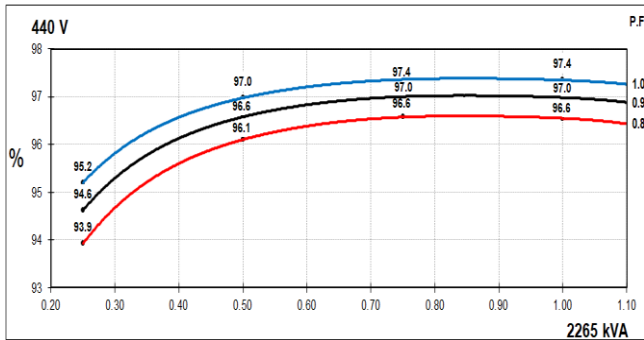
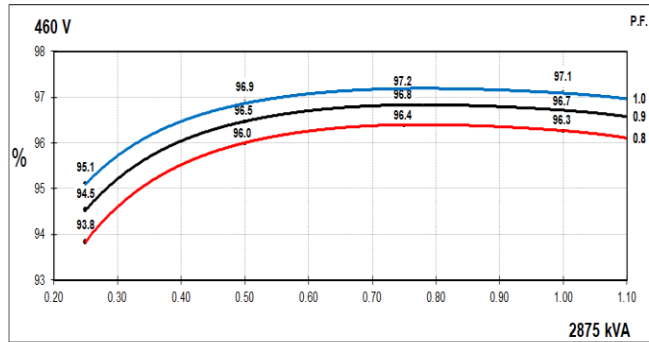
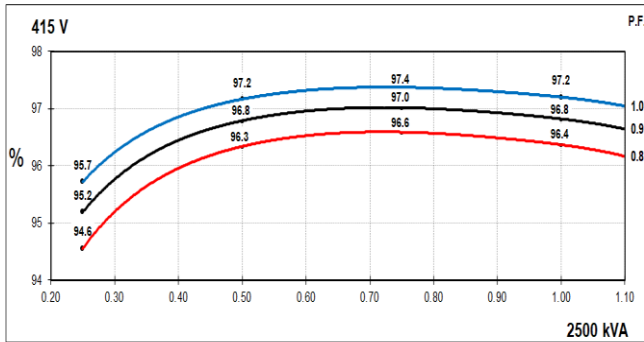
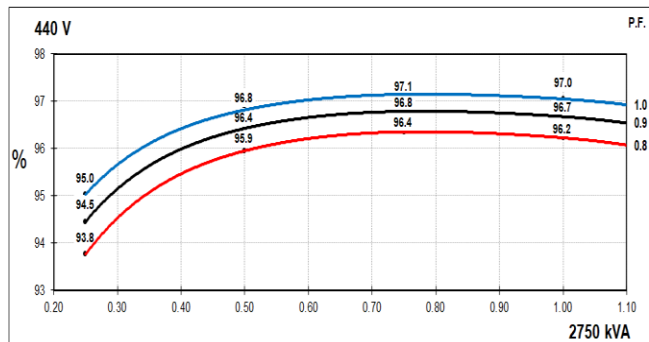
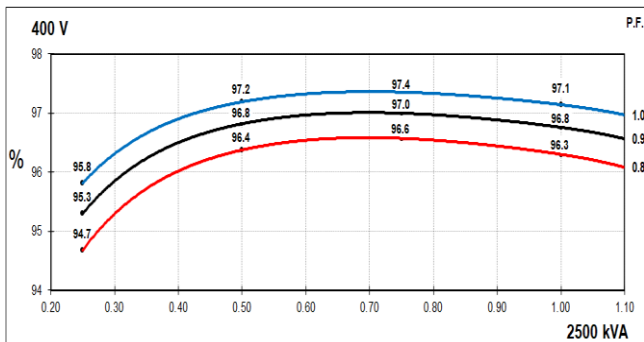
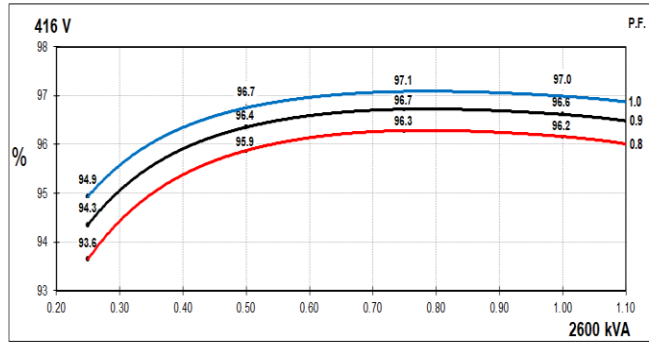
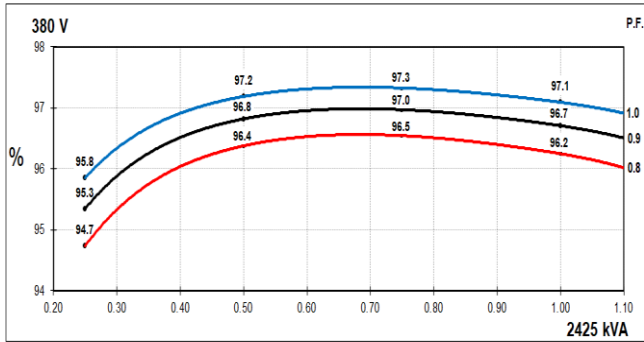
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THREE PHASE EFFICIENCY CURVES

50Hz

60Hz

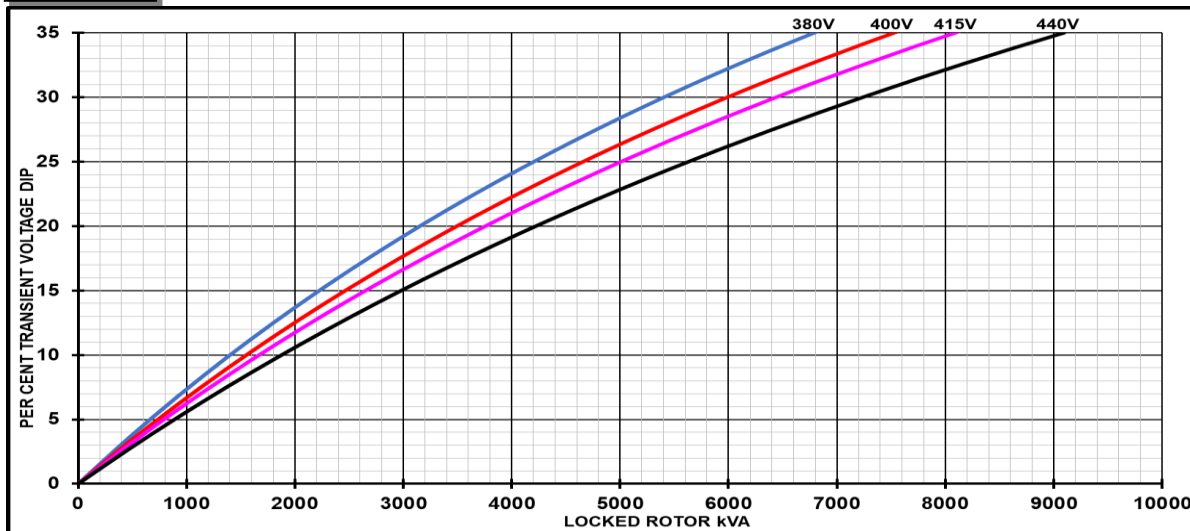


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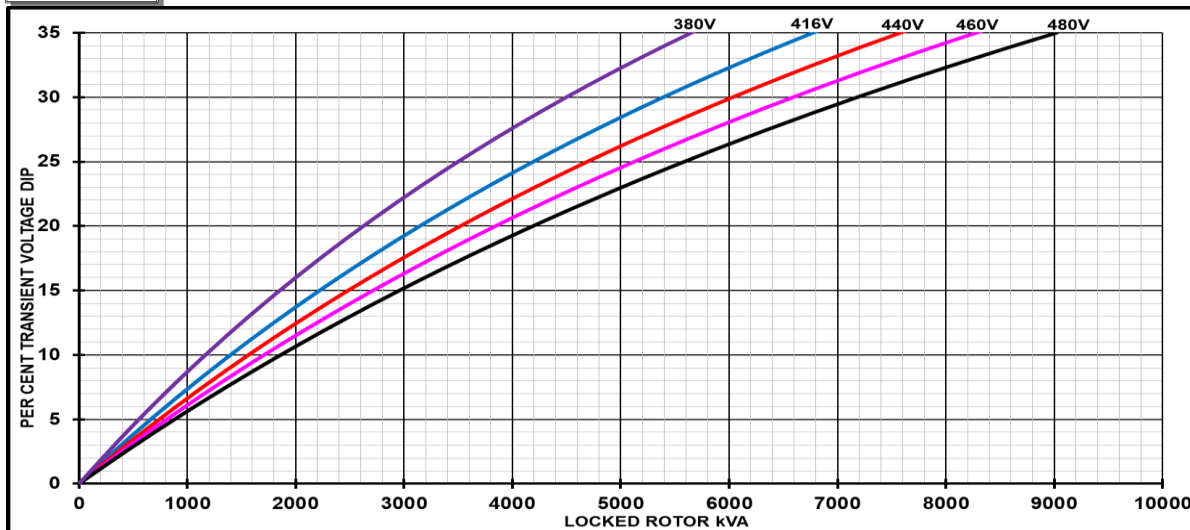
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Locked Rotor Motor Starting Curves - Separately Excited

50Hz



60Hz



Transient Voltage Dip Scaling Factor		Transient Voltage Rise Scaling Factor	
Lagging PF	Scaling Factor	Lagging PF	Scaling Factor
<= 0.4	1.00	<= 0.4	1.25
0.5	0.95	0.5	1.20
0.6	0.90	0.6	1.15
0.7	0.86	0.7	1.10
0.8	0.83	> 0.7	1.00
0.9	0.75		
0.95	0.70		
1	0.65		

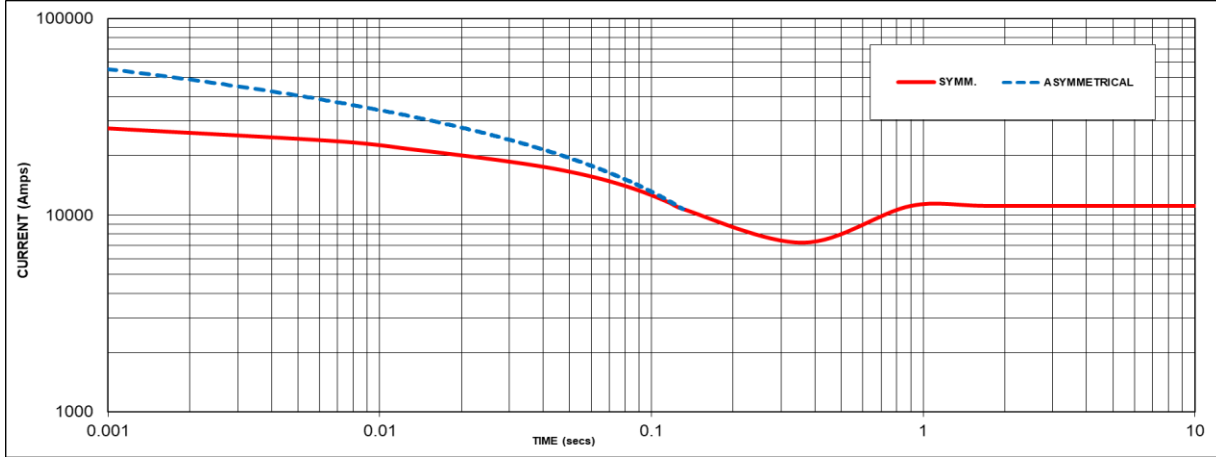
Note: To determine % Transient Voltage Dip or Voltage Rise at various PF, multiply the % Voltage Dip from the curve directly by the Scaling Factor.

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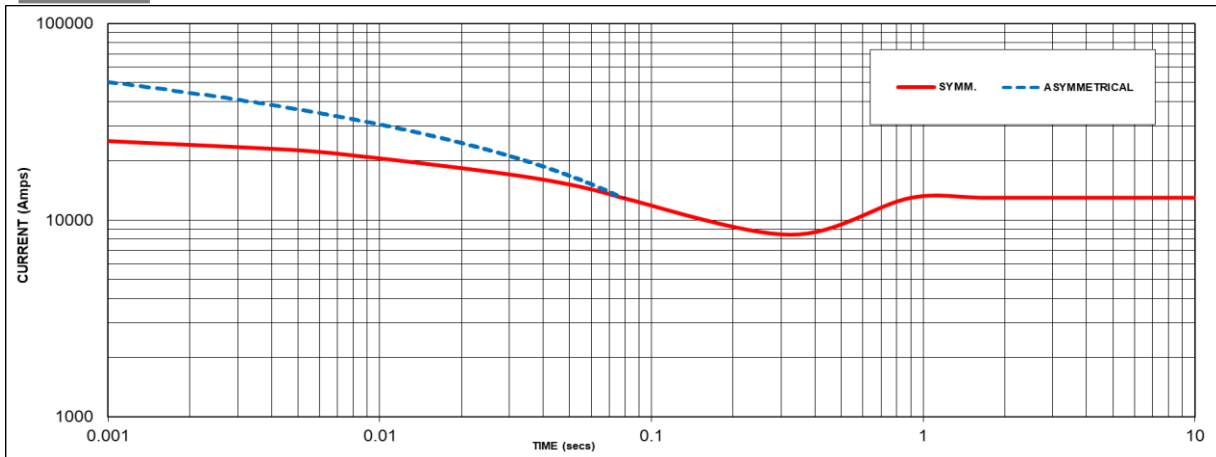
Three-phase Short Circuit Decrement Curve - Separately Excited

50Hz



Sustained Short Circuit = 11142 Amps

60Hz



Sustained Short Circuit = 12987 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380V	X 1.00	416V	X 1.00
400V	X 1.05	440V	X 1.06
415V	X 1.09	460V	X 1.10
440V	X 1.16	480V	X 1.15

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

Note 3

All other times are unchanged

Curves are drawn for Star connections under no-load excitation at rated speeds. For other connection (where applicable) the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

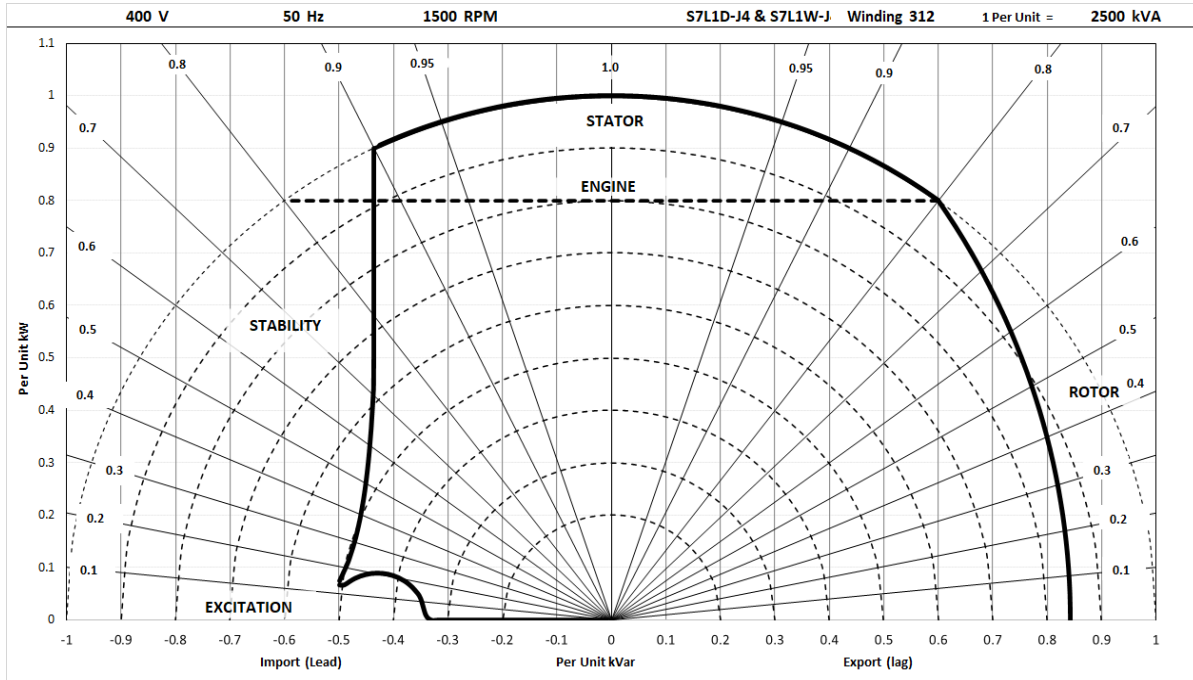
Series Delta = Curve current value X 1.732

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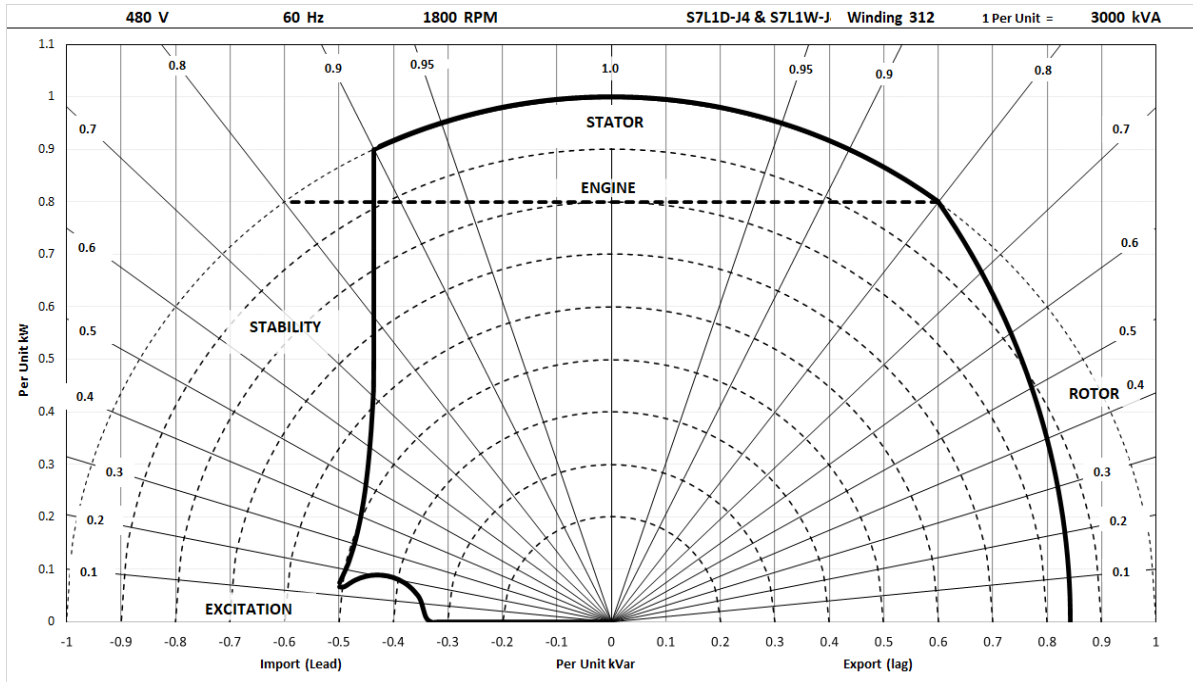
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Typical Alternator Operating Charts

400V/50Hz



480V/60Hz



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RATINGS AT 0.8 POWER FACTOR

Class - Temp Rise		Standby - 163/27°C				Standby - 150/40°C				Cont. H - 125/40°C				Cont. F - 105/40°C			
50 Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	Delta (V)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	kVA	2600	2750	2680	2490	2525	2600	2600	2420	2425	2500	2500	2265	2200	2250	2250	2075
	kW	2080	2200	2144	1992	2020	2080	2080	1936	1940	2000	2000	1812	1760	1800	1800	1660
	Efficiency (%)	96.1	96.1	96.2	96.5	96.2	96.2	96.3	96.5	96.2	96.3	96.4	96.6	96.4	96.5	96.5	96.6
	kW Input	2164	2289	2228	2065	2101	2162	2160	2006	2016	2077	2075	1877	1826	1866	1865	1718

60 Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	Delta (V)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	kVA	2787	2938	3063	3200	2712	2868	3000	3125	2600	2750	2875	3000	2381	2519	2631	2750
	kW	2230	2350	2450	2560	2170	2294	2400	2500	2080	2200	2300	2400	1905	2015	2105	2200
	Efficiency (%)	96.1	96.1	96.2	96.2	96.1	96.2	96.2	96.2	96.2	96.2	96.3	96.3	96.2	96.3	96.4	96.4
	kW Input	2321	2445	2548	2661	2258	2386	2495	2598	2163	2286	2389	2492	1979	2092	2184	2282

Note:

For S7L1W industrial application, ratings above are applicable for water inlet temperature up to 25°C. Ratings are subject to the following reduction:
 - 3% for every 5°C by which the water inlet temperature exceeds 25°C, up to maximum 38°C
 Standby (163/27°C) ratings are not applicable for S7L1W.

De-rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C @ Class H temperature rise (not applicable to S7L1W)
- For marine alternators (IP23), 3% for every 5°C by which the operational ambient temperature exceeds 50°C
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters (for <690V) or 1500 meters (for >690V) must be referred to applications.

Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (<http://stamford-avk.com/>)

Note: Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.



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